



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5549-3-Rework
Job Sheet 170698



Part No: D5549-3-Rework

Job Qty: 1 ea

Part Name: Aft Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5549-3-) DWG REV.B SHEETS 7, 8

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Handfinish		BE3 18-01-22
120	HandFinish	1 pcs		1/22/18	0.00	1.00	HandFinish4		BE3 18-01-22
130	QC	1 pcs		1/22/18	0.00	0.00	QC2 Machining-4		PD 13-01-25
150	HandFinish	1 pcs		1/22/18	0.00	0.57	HandFinish1		BE3 18-01-22
160	QC	1 pcs		1/22/18	0.00	0.00	QC7-5		BE3 18-01-22
170	Powdercoat	1 pcs		1/23/18	0.00	0.11	Powdercoat1		BE3 18-01-23
180	QC	1 pcs		1/23/18	0.00	0.00	QC3		PD 18-01-25
190	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		BE3
200	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		BE3

Part Op 90 - RA72

Descriptions: 120 - BUFF/SCUFF POWDERCOAT

170 - ***Mask holes or blow out excess powdercoat in holes*** START TIME: 8:40 OVEN TEMPERATURE: 300 FINISH TIME: 9:10

190 - Identify as per dwg & Stock in QC Quarantine for RA72

JAN 26 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5549-3	Aft Beam	1 Ea (1 ea)	90-Start up Operation	50033491

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:13 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		AGAINST DEPARTMENT/PROCESS		
Part No. _____		d-tube ☐	Cross tube ☐	
NCR No. _____		finishing ☐	Small Fab ☐	
		mining ☐	Finishing ☐	
		Fab ☐	Composite ☐	
			Water Jet ☐	
			Prod. Eng. Coord. ☐	
			Rec/Store/Packaging ☐	
			Supplier ☐	
			Engineering ☐	
			Quality ☐	
			Other ☐	
Date : _____		Effective : _____	MRB (QSI042) Approval _____	
Descr _____		Disposition _____	Completed By _____	
			Lead hand / Supervisor Approval Verification _____	
			QC / QA Coordinator Approval _____	
Root Cause		T CATEGORY		
Environment ☐	No Re-verification ☐	Classified	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐		Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐		Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐		Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐		Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐		Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐		Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐		Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐		Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐		Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐			
Misidentified ☐	Past Due ☐			
OTHER : _____				

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Descr _____

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

DART AEROSPACE

S034120

Aft Beam

D5549-3

PART NO: S034120

Original Serial #: S034120

REWORK

Start up Operation 01/22/18

Job No: 170698

Operation No: _____

Change No: _____

Environment ☐

Design ☐

Doc/Data ☐

Equip/Tooling ☐

Handling/Pre ☐

Material ☐

Internal Transport ☐

Tribal Knowledge ☐

LOA ☐

Substation ☐

Past Expiry Date ☐

Misidentified ☐

No Re-verification ☐

Operator ☐

Offset/Setup ☐

Supplier ☐

Training ☐

Use for Testing ☐

Poor Information ☐

Rushing ☐

Product Improvement ☐

Process Improvement ☐

Manufacturing Process ☐

Past Due ☐

Power Loss/Surge ☐

Folio/Program ☐

Grain ☐

Weld ☐

Wrong Stock Pulled ☐

Out of Sequence ☐

Off-set ☐

Mislabeled ☐

Fit/Function ☐

Misaligned/off center ☐

Positioned Wrong ☐

Outside Dimensions ☐

Over/Under tolerance ☐

Part Incorrect ☐

Part Lost/Missing ☐

Part Moved ☐

Drawing ☐

Finish ☐

Misread ☐

Turning Sequence ☐

Effective : _____

Disposition _____

Completed By _____

Lead hand / Supervisor Approval Verification _____

QC / QA Coordinator Approval _____

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Descr _____

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

DART AEROSPACE

S034120

Aft Beam

D5549-3

PART NO: S034120

Original Serial #: S034120

REWORK

Start up Operation 01/22/18

Job No: 170698

Operation No: _____

Change No: _____

Environment ☐

Design ☐

Doc/Data ☐

Equip/Tooling ☐

Handling/Pre ☐

Material ☐

Internal Transport ☐

Tribal Knowledge ☐

LOA ☐

Substation ☐

Past Expiry Date ☐

Misidentified ☐

No Re-verification ☐

Operator ☐

Offset/Setup ☐

Supplier ☐

Training ☐

Use for Testing ☐

Poor Information ☐

Rushing ☐

Product Improvement ☐

Process Improvement ☐

Manufacturing Process ☐

Past Due ☐

Power Loss/Surge ☐

Folio/Program ☐

Grain ☐

Weld ☐

Wrong Stock Pulled ☐

Out of Sequence ☐

Off-set ☐

Mislabeled ☐

Fit/Function ☐

Misaligned/off center ☐

Positioned Wrong ☐

Outside Dimensions ☐

Over/Under tolerance ☐

Part Incorrect ☐

Part Lost/Missing ☐

Part Moved ☐

Drawing ☐

Finish ☐

Misread ☐

Turning Sequence ☐

Effective : _____

Disposition _____

Completed By _____

Lead hand / Supervisor Approval Verification _____

QC / QA Coordinator Approval _____